# **Regulators**

# **High Pressure Piston Regulators RPGX Series**

### Introduction

RPGX Series High Pressure Piston Regulators feature a single-stage pressure reduction design with a piston sensing mechanism that is more resistant to damage caused by pressure spikes. These regulators offer a wide outlet pressure range, with a maximum inlet and outlet pressure of up to 10,000 psig. With eight port configuration options, these regulators are ideal for high pressure, low flow applications.

#### **Features**

- O Built-in 40 μm inlet filter for cleanliness and extended service life
- Optional self-venting feature
- Drain port design allows residual liquid media in the downstream pipeline to be vented to a designated location

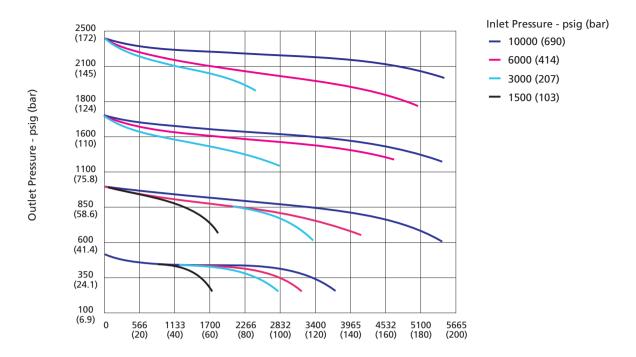
## **Technical Data**

Port Size			1/4", 3/8", 6 mm or 8 mm	
Max. Working Pressure		316 SS	10000 psig (690 bar)	
		Brass	6000 psig (414 bar)	
			10 ~ 500 psig (0.69 ~ 34.4 bar)	
Outlet Pressure Range			15 ~ 800 psig (1.03 ~ 55.2 bar)	
			15 ~ 1500 psig (1.03 ~ 103 bar)	
			30 ~ 2500 psig (2.1 ~ 172 bar)	
			50 ~ 4000 psig (3.4 ~ 276 bar)	
			60 ~ 6000 psig (4.1 ~ 414 bar)	
			200 ~ 10000 psig (13.8 ~ 690 bar)	
Flow Coefficient (Cv)			0.06	
Working Temperature FKM NBR		FKM	-4 ~ 165 °F (-20 ~ 74 °C)	
		NBR	-20 ~ 165 °F (-29 ~ 74 °C)	
SPE (Supply Pressure Effect)	Outlet Pressure: 500, 800 psig		1.1 psig per 100 psig source pressure change	
	Outlet Pressure: 1500, 2500 psig		3 psig per 100 psig source pressure change	
	Outlet Pressure: 4000, 6000 psig		9 psig per 100 psig source pressure change	
	Outlet Pressure: 10000 psig		13 psig per 100 psig source pressure change	
Leak Rate		External	Bubble tight	
		Internal	Bubble tight	





## **Flow Data**



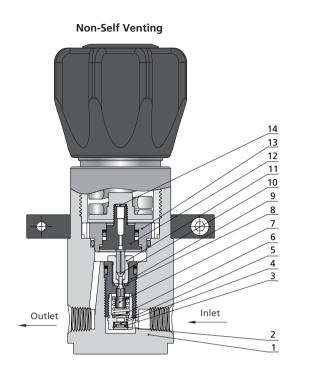
Flow Rate- SLPM (SCFM) Nitrogen

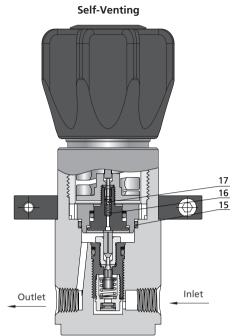
# **Process Specification**

Process Specification	Standard Cleaning and Packaging Process (FC-01)	Special Cleaning and Packaging Process (FC-02)	
Material	316 SS	S, Brass	
Wetted Surface Roughness	Ra 32 μin. (0.8 μm)		
Polishing Process	Machine Finished		
Assembly Environment	At atmosphere	In specially cleaned areas	
Packaging	Single bagged	Double bagged	



# **Major Materials of Construction**

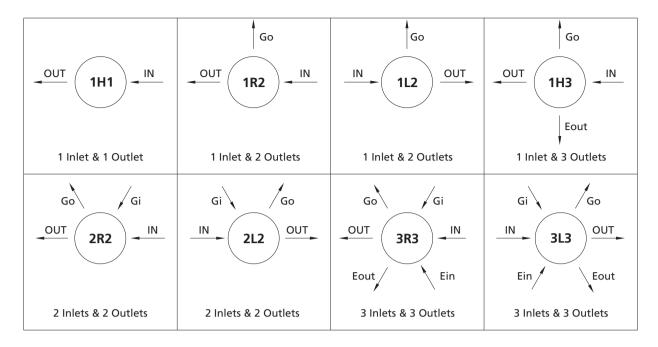




Item	Component	Material/Specification	
1	Body	316 SS/A479 or Brass	
2	Circlips for Bores	304 SS	
3	Retaining Ring	PTFE/ASTM D1710	
4	Filter	316L SS	
5	Main Poppet Cap	316 SS/ASTM A479	
6	Poppet Spring	316 SS/ASTM A313	
7	Lift Poppet	S17400/ASTM A564	
8	Seat	PEEK	
9	Main Poppet	S17400/ASTM A564	
10	Poppet Button	S17400/ASTM A564	
11	Seat Retainer	S17400/ASTM A564	
12	Piston	316 SS/ASTM A479	
13	Piston Ring	316 SS/ASTM A479	
14	Auxiliary Seat	PEEK	
15	O-Ring	FKM or NBR	
16	Poppet Spring	316L SS/ASTM A313	
17	Auxiliary Poppet	S17400/ASTM A564	



# **Porting Configurations**



### **Porting Configuration Symbol**

IN	ОИТ	Gi	Go	Ein	Eout
Inlet	Outlet	Inlet Pressure Gauge Port	Outlet Pressure Gauge Port	Auxiliary Inlet	Auxiliary Outlet

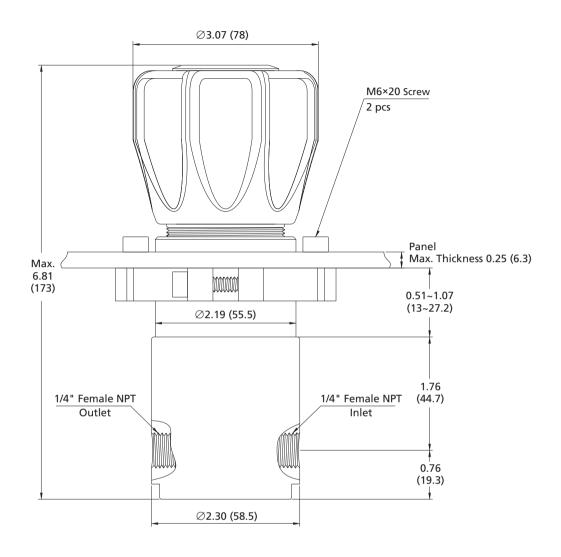
#### Notes

- 1. IN and OUT are the inlet and outlet ports for connecting the valve to the system. Ports other than IN and OUT should not be used for system connections.
- 2. Porting configuration is viewed from the top.



## **Dimensions**

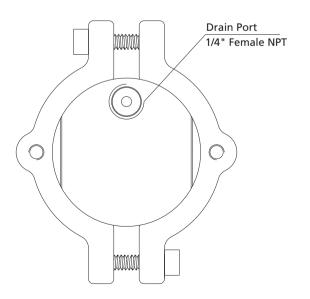
Dimensions, in inches (millimeters), are for reference only.



Panel Mounting Cut-Out

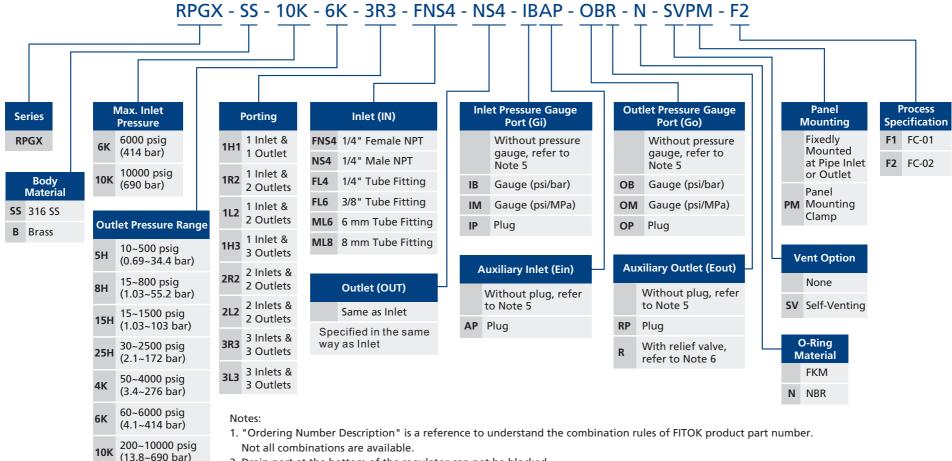
2.79 (71.0) Ø2.23 (56.7) Ø0.28 (1.2)

**Bottom View** 





## **Ordering Number Description**



- 2. Drain port at the bottom of the regulator can not be blocked.
- 3. Differentiating media status when selecting the vent option:
- (1) Liquid Services: For downstream pipelines with minimal residual media, install the regulator with the drain port facing vertically downward. This configuration allows liquid to drain effectively from the bottom port when the self-venting feature is selected.
- (2) Gas Services: With the self-venting feature, gas can be vented directly to the atmosphere from below the handle.
- (3) Fully captured-vent option is available upon request. Contact FITOK Group or our authorized distributors for more information.
- 4. When choosing NPT or Metric/Fractional Tube Fitting ports, the regulator body comes with 1/4" Female NPT inlet and outlet by default. Other options are adapted from 1/4" Male NPT.
- 5. When choosing NPT or Metric/Fractional Tube Fitting for inlet and outlet, gauge ports (Gi, Go) and auxiliary ports (Ein, Eout) are 1/4" Female NPT.
- 6. For the outlet relief valve, the set pressure is factory-set to 1.05-1.1 times the maximum outlet pressure by default.